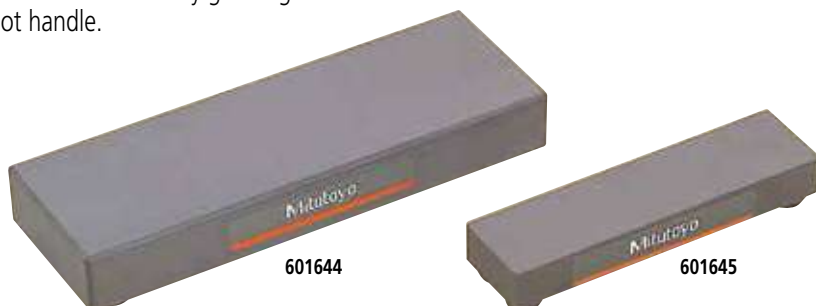


Ceraston

Accessory for Gage Blocks

FEATURES

- Alumina-ceramic grinding stone for removing burrs from hard materials such as ceramics that ordinary grinding stones cannot handle.
- Can be used both for steel gage blocks and CERA Blocks.



SPECIFICATIONS

Order No.	Dimensions (W x D x H)	Mass
601645	100 x 25 x 12mm	110g
601644	150 x 50 x 20mm	530g

Maintenance Kit for Gage Blocks

SERIES 516

FEATURES

- Includes all necessary maintenance tools for daily care and storage of gage blocks.
- Supplied in a fitted wooden case for portable use.



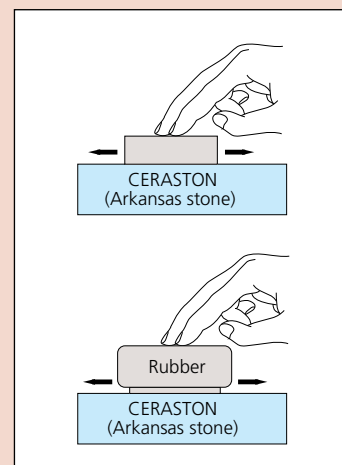
SPECIFICATIONS

Order No.	Assortment of tools and accessories
516-650E	Ceraston (601645): Used for removing burrs on the measuring surface.
	Optical flat (158-117): Used for checking whether burrs exist.
	Tweezers (600004): Used for handling thin gage blocks.
	Blower brush (600005): Used for blowing out dust on the measuring surface.
	Cleaning paper (600006): Used for wiping off rust preventive oil and contamination.
	Artificial leather mat (600007): Used as a gage block mat.
	Reagent bottle (600008): Bottle of wiping solution (100mL)
	Gloves



Removing burrs

- (1) Wipe any dust and oil films from the gage block and the Ceraston (or Arkansas stone) using a solvent.
- (2) Place the gage block on the Ceraston so that the measuring face that has burrs is on the abrasive surface of the stone. While applying light pressure, move the gage block to and fro about ten times (Fig. 1). Use a block rubber for thin gage blocks to apply even pressure (Fig. 2).
- (3) Check the measuring face for burrs with an optical flat. If the burrs have not been removed, repeat step (2). If burrs are too large, they may not be removed with a grinding stone. If so, discard the gage block.



Note: The abrasive surface of a Ceraston must be made flat by lapping it from time to time. After lapping the Ceraston, the lapping powder must be completely removed from the surface to prevent the surface of the gage block from being scratched. Mitutoyo does not carry the Arkansas stone.

