# SURFACE-MOUNT / SMT PRODUCTS

Equipped with Auto Profile Mode. Handles BGAs, CSPs and all SMDs using the preheater.

HOT-AIR REWORK STATIONS **XFC-300/301** 



AUTO PROFILE

Can be set to the desired profile without a test

ACCURATE TEMPERATURE CONTROL
With PID control

HAND OPERATION
Heater and vacuum switches on the handpiece

VARIOUS PROFILES AVAILABLE
Up to 19 profiles, each with 5 zones

ON/OFF INTERFACE Controls external preheater

FORCED COOL-DOWN
On all zones with cool key

●Either Auto profile or Repeat Profile function (PAT.). ●5 zone profiles available: PREHEAT 1, PREHEAT 2, PREHEAT 3, REFLOW, and COOL. ●Up to 19 profiles\* can be saved for each of the 5 zones. ●One profile can be registered for HAND Mode. ●Accurate PID temperature control. ●Heater and Vacuum switches located on the handpiece for easy control. ●ON/OFF interface with Preheater (connection cable optional). ●Keypad Lock and Offset functions. ●Instant cool down on all zones by pressing the COOL key.

<sup>\*</sup>separate profiles with specific temperature and time settings can be pre-programmed for each of the 5 Zones



Nozzles sold separately.

XFC-300

Nozzles sold separately.

An economic solution with maximum heat capacity. Handles BGAs, CSPs and all SMDs.

HOT-AIR REWORK STATION **XFC-210** 







Auto Cool-Down function to protect the heater.
Handles QFPs, PLCCs, SOLs.

HOT-AIR REWORK STATION **XFC-110** 









ACCURATE TEMPERATURE CONTROL
With P temperature control

ON/OFF INTERFACE Controls external preheater

HAND OPERATION Heater and vacuum switches on the handpiece FORCED COOL-DOWN
On all zones with cool key

VARIOUS PROFILES AVAILABLE Up to 19 profiles, each with 5 zones

●5 zone profiles available: PREHEAT 1, PREHEAT 2, PREHEAT 3, REFLOW, and COOL. ●Up to 19 profiles\* can be saved for each of the 5 zones. One profile can be registered for HAND Mode. ●Accurate P temperature control. ●Heater and Vacuum switches located on the handpiece for easy control. ●ON/OFF interface with Preheater (connection cable optional). ●Keypad Lock and Offset functions. ●Instant cool down on all zones by pressing the COOL key.

\*individual profiles with specific temperature and time settings can be preprogrammed for each of the 5 Zones



TEMPERATURE CONTROL
With ON/OFF control

DIGITAL DISPLAY Easy temperature control

VACUUM PICK-UP Highly accurate FLOW METER Easy air-flow control

AUTO COOL-DOWN Protects the heater

●Temperature management using ON-OFF control. ●Digital temperature display for easy temperature management. ●Vacuum pickup function, Flow meter for easy airflow management. ●Auto Cool Down function to protect heater.

### **XFC series FEATURES TABLE**

FUNCTION	XFC-301	XFC-300	XFC-210	XFC-110
Auto-lift*	✓	_	_	_
5-zone Profiles	✓	✓	✓	_
Auto Profile Mode	✓	✓	_	_
Normal Profile Mode	✓	✓	✓	_
Hand Mode	✓	✓	✓	✓
Saving of Profile Mode and Hand Mode	✓	✓	✓	_
PID Control	✓	✓	P control	_
ON/OFF and Vacuum Control on Handpiece	✓	✓	✓	_
Interface to Control Preheater	✓	✓	✓	_
Keypad Lock, Offset	✓	✓	✓	_
Forced Cool-down	✓	✓	✓	✓
Vacuum Pick-up	✓	✓	✓	✓
Digital Display	✓	✓	✓	✓
Flow Meter	✓	✓	✓	✓
Auto Cool-down	_	_	1	✓
Ergonomic Handpiece	<b>√</b>	<b>√</b>	<b>√</b>	✓

<sup>\*</sup>Handpiece with removed SMD can be lifted automatically after the reflow process is finished.

### **SPECIFICATIONS**

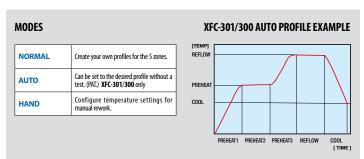
Model	XFC-301	XFC-300	XFC-210	XFC-110
Voltage	220-240 V AC 50/ 60 Hz		220 V, 230 V, 240 V AC 50/ 60 Hz	
Power Consumption	400-460 W		470 W	
Power Cord Length	1.5 m (3 core cord) Inlet type			
Temperature Setting Range	50-550°C			150-550°C
Insulation Resistance	Over 10 MΩ (500 V DC)			

### **Control Unit**

Model	XFC-301	XFC-300	XFC-210	XFC-110
Output Voltage	220-240 V AC		220 V, 230 V, 240 V AC	
Air-flow Meter	Equipped			
Air-flow Volume	5–25L /min		5–23L /min	5–25L /min
Auto-lift Function	Included		-	
Modes	3 (Profile-Normal, Profile-Auto, Hand)		3 (Profile-Flat, Profile-Slope, Hand)	1 (Hand)
Temperature Profiles	5 Zones (Temperature and Time)			_
Profile Memory	( Auto, Normal )×19, HAND×1		(Flat,Slope)×19, HAND×1	_
Dimensions	200 (W) ×230 (H) ×265 (D) mm		182 (W) ×179 (H)× 263 (D) mm	
Weight	7.6 kg ( w/o cord )		8.4 kg ( w/o cord )	7.8 kg ( w/o cord )
Accessory	Connection Cable with Preheater, Handpiece Holder, XVCW-SET			Handpiece Holder, XVCW-SET

## **Handpiece Unit**

Model	XFC-301	XFC-300	XFC-210	XFC-110
Voltage	220-240 V AC		220 V, 230 V, 240 V AC	
Power Consumption	370-430 W		400 W	
Heater	Nichrome Heater			
Hose Length between Handpiece and Control Unit	1 m			
Vacuum Pickup	Integrated into Handpiece			
Length	220 mm (w/o cord)			
Weight	180 g (w/o nozzle, cord)			



REPLACEMENT PARTS / OPTIONS			
Heater	Vacuum Cup ø6 mm		
XFC-100H	XVCW-6		
XFC Heater Pipe	Vacuum Cup ø8 mm		
XFC-100HP	XVCW-8		
Vacuum Cup Set	Vacuum Cup ø10 mm		
XVCW-SET	XVCW-10		
Vacuum Cup $\phi_{10}$ $\phi_{8}$	Ø6 (mm)		